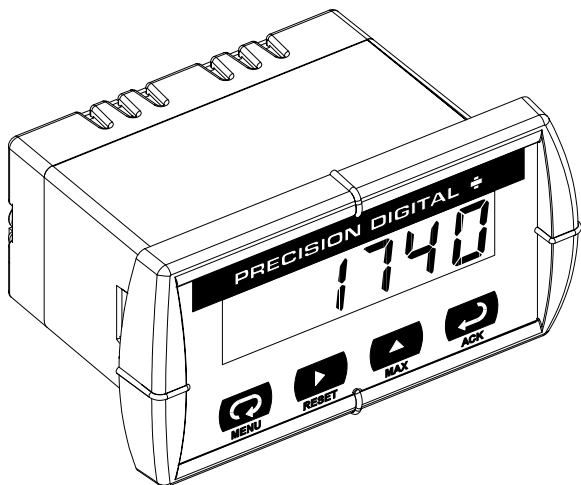
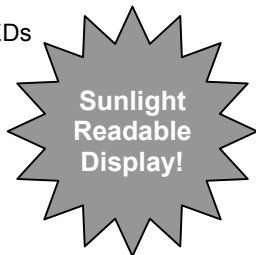


Javelin T • Model PD740

Instruction Manual



- Accepts Thermocouple and RTD Inputs
- 4 Digit Display, 0.56" (14 mm) High, Red LEDs
- Maximum/Minimum Display
- NEMA 4X, IP65 Front
- Universal Power Supply 85-265 VAC
- 12-36 VDC/12-24 VAC Power Option
- Two Relays Option
- 4-20 mA Transmitter Option
- RS-485 Serial Communication
- Modbus® RTU Option
- Copy Meter Settings to Other Meters



PRECISION DIGITAL CORPORATION
19 Strathmore Road • Natick MA 01760 USA
Tel (800) 343-1001 • Fax (508) 655-8990



www.predig.com

Disclaimer

The information contained in this document is subject to change without notice. Precision Digital Corporation makes no representations or warranties with respect to the contents hereof, and specifically disclaims any implied warranties of merchantability or fitness for a particular purpose.

Registered Trademarks

Modbus[®] is a registered trademark of Schneider Automation Inc. All other trademarks mentioned in this document are the property of their respective owners.

©2005 Precision Digital Corporation. All rights reserved.

Visit our Web Site
<http://www.predig.com>

INTRODUCTION

The Javelin T is a multipurpose, easy to use digital temperature meter that accepts a type J, K, T, or E thermocouple or a 100 ohm RTD. It comes standard with RS-485 serial communication capability. The four front panel buttons provide quick and simple setup and programming.

The optional Form C relays can be used for alarm indication or process control applications.

The isolated 4-20 mA transmitter output allows the Javelin T to function as a temperature transmitter with the added benefit of a bright, easy to read LED display.

The Modbus[®] RTU serial communication upgrade enables the Javelin T Digital Temperature Meter to operate as a Modbus[®] slave in RS-485 multi-point data acquisition systems.

ORDERING INFORMATION

85-265 VAC Model	12-36 VDC Model	Options Installed
PD740-6R0-04	PD740-7R0-04	None
PD740-6R2-04	PD740-7R2-04	2 relays
	PD740-7R3-04	4-20 mA output
PD740-6R3-14		4-20 mA output, 24 V supply

All models may be powered from AC or DC. See Specifications for details.

Accessories

Model	Description
PDN-MODBUS	Modbus [®] RTU upgrade
PDA7485-I	RS-232 to RS-422/485 Isolated Converter
PDA7485-N	RS-232 to RS-422/485 Non-Isolated Converter
PDA8485-I	USB to RS-422/485 Isolated Converter
PDA8485-N	USB to RS-422/485 Non-Isolated Converter
PDX6901	Suppressor (snubber): 0.01 μ F/470 Ω , 250 VAC

Plastic, steel, and stainless steel NEMA 4 and cast aluminum explosion-proof enclosures are available to house up to ten meters.

Visit our web site for details on all accessories.

Table of Contents

INTRODUCTION	3
ORDERING INFORMATION	3
SPECIFICATIONS	7
General	7
Temperature Sensor Inputs	9
Relays Option	10
Isolated 4-20 mA Transmitter Output	11
Serial Communications	11
Safety Compliance	12
SAFETY INFORMATION	12
INSTALLATION	13
Unpacking	13
Panel Mounting	13
Connections	14
Connector Labeling	14
Power Connections	14
Thermocouple and RTD Connections	15
Serial Communication	18
Relay Output Connections	18
Switching Inductive Loads	19
4-20 mA Output Signal Connections	20
SETUP AND PROGRAMMING	21
Front Panel Buttons and Status LED Indicators	22
Display Functions and Messages	23
Main Menu	26
Setting Numeric Values	27
Setting Up the Meter (SEtU)	27
Setting the Input Signal (INPt)	28
Setting the Temperature Scale (F °C)	29
Setting the Relay Operation (rELy)	30
Relay and Alarm Operation	34
Scaling the 4-20 mA Analog Output (Rout)	39
Program the Sensor Break Output Value (SEbr)	40
Analog Output when Display is Out of Range	40
Programming the Meter (PrOG)	41
Recalibration (rRL)	41

Javelin T • Model PD740 Temperature Meter	Instruction Manual
Setting Up the Password (PASS) -----	44
Locking the Meter -----	44
Unlocking the Meter -----	44
Advanced Features Menu -----	46
Advanced Features Menu & Display Messages -----	47
Offset Adjustment (Adj) -----	49
Noise Filter (FLtr) -----	49
Noise Filter Bypass (bYP5) -----	49
Serial Communications (SErL) -----	50
Select Menu (SELC) -----	51
Display Intensity (INTY) -----	51
Meter Copy Function (COpy) -----	52
OPERATION -----	54
Front Panel Buttons Operation -----	54
Maximum and Minimum Readings -----	55
MOUNTING DIMENSIONS -----	56
TROUBLESHOOTING -----	57
Diagnostics Menu (d iAG) -----	57
Determining Software Version -----	57
Factory Defaults & User Settings -----	58
Reset Meter to Factory Defaults -----	60
Troubleshooting Tips -----	61
USER INTERFACE QUICK REFERENCE GUIDE -----	62

Table of Figures

Figure 1. Panel Cutout and Mounting	13
Figure 2. Power Connections	14
Figure 3. Thermocouple Input Connections	15
Figure 4. Three-Wire RTD Input Connections	16
Figure 5. Two-Wire RTD Input Connections.....	16
Figure 6. Four-Wire RTD Input Connections	17
Figure 7. RS-485 Data Bus Connections	18
Figure 8. Relay Output Connections	18
Figure 9. AC and DC Loads Protection.....	19
Figure 10. Low Voltage DC Loads Protection	19
Figure 11. 4-20 mA Transmitter Powered by Meter	20
Figure 12. 4-20 mA Transmitter Powered Externally	20
Figure 13. Meter Copy Connection	52
Figure 14. Meter Dimensions – Side View	56
Figure 15. Case Dimensions - Top View	56

SPECIFICATIONS

Except where noted all specifications apply to operation at +77°F (+25°C).

General

DISPLAY	0.56" (14 mm) high, red LED Four digits (-1999 to 9999), automatic lead zero blanking.		
DISPLAY INTENSITY	Eight intensity levels		
DISPLAY UPDATE RATE	RTD: 3.7-5/second Thermocouple: 1.8-2.5/second		
OVERRANGE	Display flashes 9999		
UNDERRANGE	Display flashes - 1999		
PROGRAMMING METHODS	Four front panel buttons, RS-485 interface, or cloning using Copy function		
NOISE FILTER	Programmable from 2 to 199 (0 will disable filter)		
RECALIBRATION	All ranges are calibrated at the factory. Recalibration is recommended at least every 12 months.		
MAX/MIN DISPLAY	Maximum and minimum measured temperatures stored until reset by the user or until power to the meter is turned off.		
PASSWORD	Programmable password restricts modification of programmed settings.		
NON-VOLATILE MEMORY	All programmed settings are stored in non-volatile memory for a minimum of ten years without power.		
POWER OPTIONS	AC: 85-265 VAC, 50/60 Hz DC: 90-265 VDC Optional: 12-36 VDC, 12-24 VAC See table for power consumption (*X: number depends on option)	Model PD740-6RX-04* PD740-6R3-14 PD740-7RX-04*	Watts 8 20 6
FUSE	Required fuse: UL Recognized, 5 A maximum, slow blow Up to 6 meters can share one 5 A fuse		
NORMAL MODE REJECTION	64 dB at 50/60 Hz		
ISOLATION	4 kV from mains 500 V from transmitter to other secondary circuits 500 V from 24 VDC supply to other secondary circuits		
ENVIRONMENTAL	Operating temperature range: 32 to 150°F (0 to 65°C) Storage temperature range: -40 to 185°F (-40 to 85°C) Relative humidity: 0 to 90%, non-condensing		

Javelin T • Model PD740 Temperature Meter Instruction Manual

CONNECTIONS	Removable screw terminal blocks accept 12 to 26 AWG wire
ENCLOSURE	1/8 DIN, high impact plastic, UL 94V-0, color: gray
MOUNTING	1/8 DIN panel cutout required. Two panel mounting bracket assemblies provided.
TIGHTENING TORQUE	Screw terminal connectors: 4.5 lb-in (0.5 Nm)
OVERALL DIMENSIONS	2.45" x 4.68" x 4.19" (62 mm x 119 mm x 106 mm) (H x W x D)
WEIGHT	9 oz (255 g) (Including options)
WARRANTY	1 year parts and labor
EXTENDED WARRANTY	1 or 2 years, refer to Price List for details

Temperature Sensor Inputs

INPUTS Field selectable: Type J, K, T, or E thermocouples;
100 Ω platinum RTD (0.00385 or 0.00392 curve)

RESOLUTION 1° for all thermocouples and RTD inputs
1° or 0.1° for Type T thermocouple

ACCURACY

Input Type	Range	Accuracy
Type J	-58° to 1382°F -50° to 750°C	±2°F ±1°C
Type K	-58° to 2300°F -50° to 1260°C	±2°F ±1°C
Type T	-292° to 700°F -180° to 371°C	±2°F ±1°C
Type T 0.1° Res	-199.9° to 700.0°F -180.0° to 371.0°C	±1.8°F ±1.0°C
Type E	-58° to 1700°F -50° to 927°C	±2°F ±1°C
100 Ω RTD	-328° to 1382°F -200° to 750°C	±1°F ±1°C

THERMOCOUPLE COLD JUNCTION REFERENCE Automatic; no user calibration required

TEMPERATURE DRIFT ±2°C maximum
32 to 185°F (0 to 65°C) ambient temperature

OFFSET ADJUSTMENT Programmable to ±19.9°. This parameter allows the user to apply an offset value to the temperature being displayed.

INPUT IMPEDANCE Greater than 100 kΩ

SENSOR BREAK DETECTION Open TC or RTD sensor indicated by display flashing **oPEr**.
All relays and alarm status LEDs go to alarm state.
Analog output goes to the programmed sensor break value.

Relays Option

RATING	2 SPDT (form C); rated 3 A @ 30 VDC or 3 A @ 250 VAC resistive load; 1/14 HP @ 125/250 VAC for inductive loads
ELECTRICAL NOISE SUPPRESSION	A suppressor (snubber) should be connected to each relay contact switching inductive loads, to prevent disruption to the microprocessor's operation. Recommended suppressor value: 0.01 μ F/470 Ω , 250 VAC (Order PDC model number PDX6901).
DEADBAND	0-100% of full scale, user selectable
HIGH OR LOW ALARM	User may program any alarm for high or low trip point.
RELAY OPERATION	Automatic (non-latching) Latching Alternation control Modbus [®] control
RELAY RESET	User selectable via front panel buttons or serial communication Automatic reset only (non-latching) Automatic plus manual reset at any time (non-latching) Manual reset only at any time (latching) Manual reset only after alarm condition has cleared (latching) Automatic reset: Relays will automatically reset when the input passes the reset point. Manual reset: Front panel ACK button. Pressing ACK resets all manually resettable relays.
TIME DELAY	0 to 199 seconds, on and off delays Programmable and independent for each relay
FAIL-SAFE OPERATION	Programmable Independent for each relay
AUTO INITIALIZATION	When power is applied to the meter, relays will reflect the state of the input to the meter.

Fail-safe operation: relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.

Isolated 4-20 mA Transmitter Output

OUTPUT RANGE	1.00 to 23.00 mA typical		
CALIBRATION	Factory calibrated for 4-20 mA		
SCALING RANGE	0.00 to 23.99 mA for any display range, see output range above		
ACCURACY	$\pm 0.1\%$ F.S. ± 0.004 mA		
TEMPERATURE DRIFT	50 PPM/ $^{\circ}$ C from 0 to 65 $^{\circ}$ C ambient Note: Analog output drift is separate from input drift.		
ISOLATED TRANSMITTER POWER SUPPLY	24 VDC $\pm 10\%$ @ 200 mA		
EXTERNAL LOOP POWER SUPPLY	35 VDC maximum		
OUTPUT LOOP RESISTANCE	Power supply	Minimum	Maximum
	24 VDC	10 Ω	700 Ω
	35 VDC (external)	100 Ω	1200 Ω

Serial Communications

METER ADDRESS	PDC protocol: 0 - 99 Modbus [®] protocol: 1 - 247
BAUD RATE	300 – 19,200 bps
TRANSMIT TIME DELAY	Programmable between 0 and 199 ms
DATA	8 bit (1 start bit, 1 stop bit)
PARITY	None, even, or odd (Modbus [®] only; PDC protocol does not use parity)
BYTE-TO-BYTE TIMEOUT	0.01 – 2.54 sec (Modbus [®] only)
TURN AROUND DELAY	Less than 2 ms (fixed)

Request or download copies of the Precision Digital Serial Communication Protocol and Modbus[®] Register Tables specifications for details about serial data communications with Precision Digital products.

Safety Compliance

UL LISTED	USA and Canada UL 508 Industrial Control Equipment
UL FILE NUMBER	E160849
FRONT PANEL	UL Type 4X, NEMA 4X, IP65; panel gasket provided

SAFETY INFORMATION



CAUTION: Read complete instructions prior to installation and operation of the meter.



WARNING: Risk of electric shock.



WARNING

Hazardous voltages exist within enclosure. Installation and service should be performed only by trained service personnel.

INSTALLATION

There is no need to remove the meter from its case to complete the installation, wiring, and setup of the meter.

Unpacking

Remove the meter from box. Inspect the packaging and contents for damage. Report damages, if any, to the carrier.

If any part is missing or the meter malfunctions, please contact your supplier or the factory for assistance.

Panel Mounting

- Prepare a standard 1/8 DIN panel cutout – 3.622" x 1.772" (92 mm x 45 mm). Refer to *Mounting Dimensions*, page 56 for more details.
- Clearance: allow at least 4" (102 mm) behind the panel for wiring.
- Panel thickness: 0.04" - 0.25" (1.0 mm - 6.4 mm).
Recommended minimum panel thickness to maintain Type 4X rating: 0.06" (1.5 mm) steel panel, 0.16" (4.1 mm) plastic panel.
- Remove the two mounting brackets provided with the meter (back-off the two screws so that there is ¼" (6.4 mm) or less through the bracket. Slide the bracket toward the front of the case and remove).
- Insert meter into the panel cutout.
- Install mounting brackets and tighten the screws against the panel. To achieve a proper seal, tighten the mounting bracket screws evenly until meter is snug to the panel along its short side. **DO NOT OVER TIGHTEN**, as the rear of the panel may be damaged.

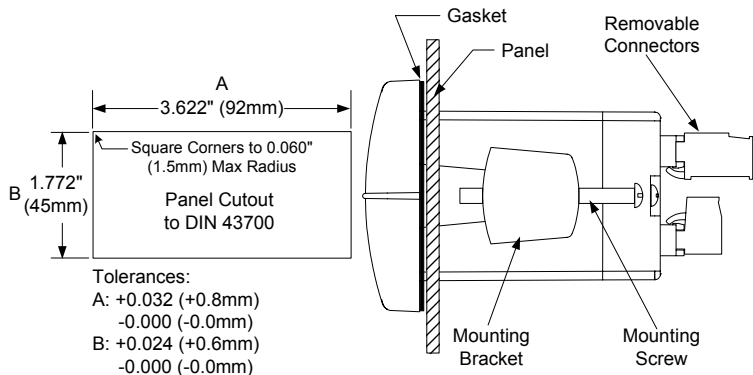


Figure 1. Panel Cutout and Mounting

Connections

All connections are made to removable screw terminal connectors located at the rear of the meter. For all high voltage and mains wiring you must use copper wire with 60°C or 60/75°C insulation.



Observe all safety regulations. Electrical wiring should be performed in accordance with all applicable national, state, and local codes to prevent damage to the meter and ensure personnel safety.

Connector Labeling

The label on each meter shows the location of all connectors for the particular model. It also identifies the location of the RTD/TC selector switch. As an example Figure 2 illustrates the connector layout for meters equipped with relays. Other models have different connector arrangements.

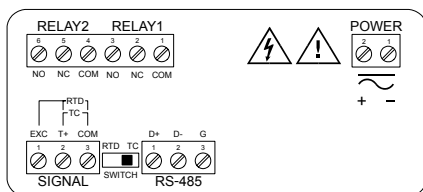


Figure 2. Connector Labeling for Meters with Relays

Power Connections

Power connections are made to a two position screw terminal connector labeled POWER. The meter will operate regardless of DC polarity connection. The + and - symbols are only a suggested wiring convention.

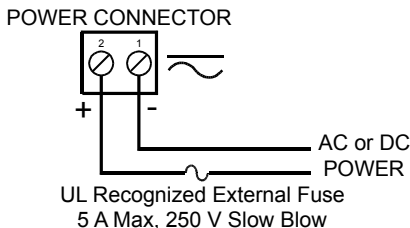


Figure 3. Power Connections

Thermocouple and RTD Connections

The following figures show examples for thermocouple and RTD connections made to the three position screw terminal connector labeled SIGNAL.

The RTD/TC selector switch must be set to the proper position for the temperature sensor.

The specific characteristic of the temperature sensor is selected using the *Setup* menu.

The selected thermocouple input must correspond to the thermocouple sensor and wire type used.

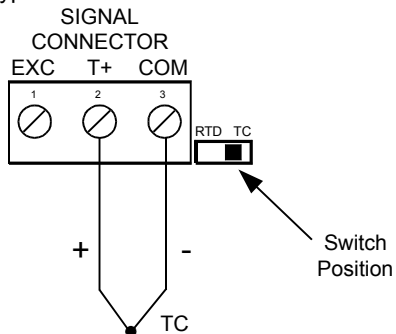


Figure 4. Thermocouple Input Connections

The meter accepts two, three, or four-wire RTDs. The meter has electronic circuits for lead wire compensation of three-wire RTDs.

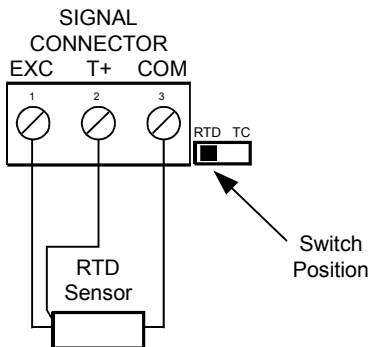


Figure 5. Three-Wire RTD Input Connections

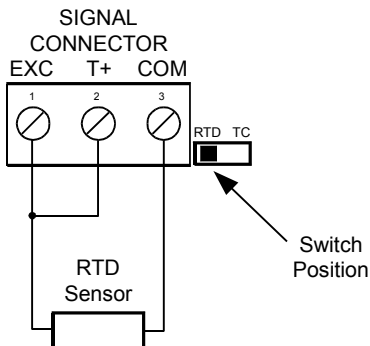


Figure 6. Two-Wire RTD Input Connections

Lead wire compensation for two-wire RTDs can be applied using the *Adjust* menu. See Offset Adjustment (Adj), page 49.

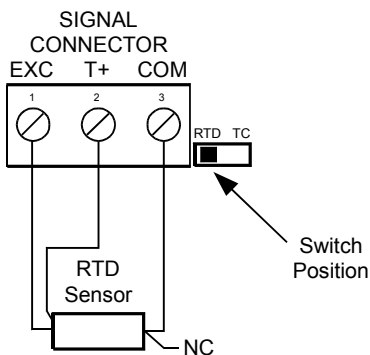


Figure 7. Four-Wire RTD Input Connections

The four-wire RTD connection is similar to the three-wire. One of the leads of a four-wire RTD is not connected and may be clipped off. The three-wire connection provides sufficient lead wire compensation to provide accurate readings even with long leads.

Serial Communication

The PD740 can be connected directly to an RS-485 data bus of up to 32 nodes. For systems consisting of more than 32 nodes RS-485 repeaters are necessary. Serial communication wiring connections to the PD740 are made via the three position screw terminal connector labeled RS-485. Please refer to standard EIA-485 for complete specifications for balanced digital multi-point communications. The use of shielded twisted pair cable is recommended to protect the data signals from electrical interference. For long wire runs it is good practice to terminate the bus at both ends with a resistor connected between D+ and D- that matches the characteristic impedance of the cable. A typical value for termination resistors is 120 Ω .

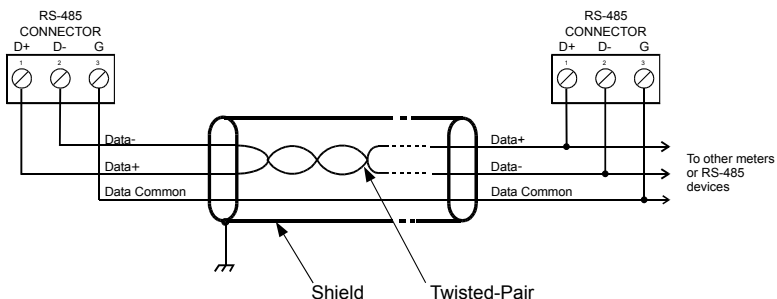


Figure 8. RS-485 Data Bus Connections

For non-multiplexed serial communications with RS-232 data communications equipment such as a personal computer an RS-232 to RS-485 converter such as the Precision Digital PDA7485 is required. If using a PDA7485 connect the PD740 according to the PDA7485 wiring diagram for a two wire RS-485 application.

Relay Output Connections

Relay connections are made to a six-terminal connector labeled RELAY1 RELAY2. The COM (common) terminals of the relays should not be confused with the COM (common) terminal of the SIGNAL connector.

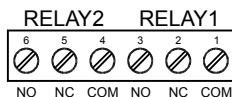


Figure 9. Relay Output Connections

Switching Inductive Loads

The use of suppressors (snubbers) is strongly recommended when switching inductive loads to prevent disrupting the microprocessor's operation. The suppressors also prolong the life of the relay contacts. Suppression can be obtained with resistor-capacitor (RC) networks assembled by the user or purchased as complete assemblies. Refer to the following circuits for RC network assembly and installation.

RC Networks Available from Precision Digital

RC networks are available from Precision Digital and should be applied to each relay contact switching an inductive load. Part number: PDX6901.

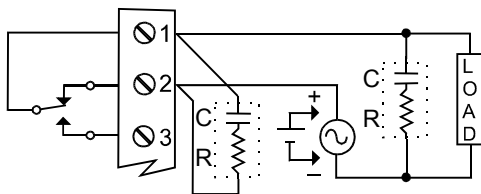


Figure 10. AC and DC Loads Protection

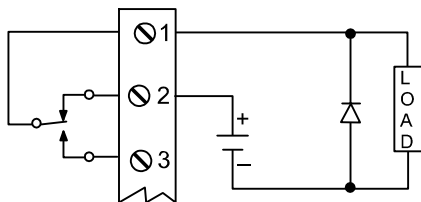
Choose R and C as follows:

R: 0.5 to 1 Ω for each volt across the contacts

C: 0.5 to 1 μF for each amp through closed contacts

Notes:

1. Use capacitors rated for 250 VAC.
2. RC networks may affect the release times of solenoids. Check to confirm proper operation.
3. Install the RC network at the meter's relay screw terminals. An RC network may also be installed across the load. Experiment for best results.



Use a diode with a reverse breakdown voltage two to three times the circuit voltage and forward current at least as large as the load current.

Figure 11. Low Voltage DC Loads Protection

4-20 mA Output Signal Connections

Connections for the 4-20 mA transmitter are made to the screw terminal connector labeled mA OUT. The 4-20 mA transmitter may be powered from an internal power supply (optional) available at the screw terminal connector labeled 24V OUT or from an external power supply.

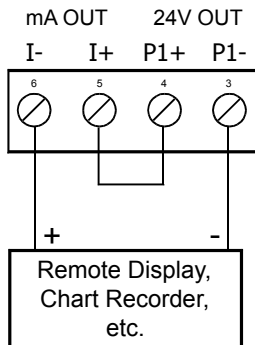


Figure 12. 4-20 mA Transmitter Powered by Meter

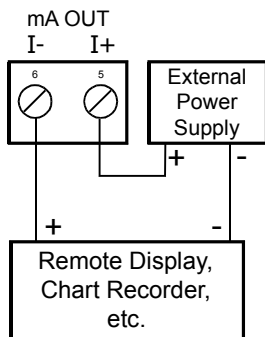


Figure 13. 4-20 mA Transmitter Powered Externally

SETUP AND PROGRAMMING

- There is **no need to recalibrate** the meter when first received from the factory.
- The meter is **factory calibrated** prior to shipment for all input types. The calibration equipment used at the factory is certified to NIST standards.

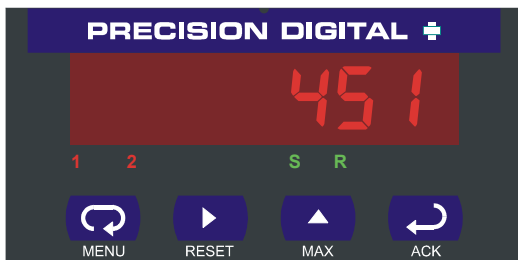
Overview





The RTD/TC selector switch must be set accordingly for the meter to accept either an RTD or a thermocouple. All other setup and programming functions are done with the front panel buttons. There are no jumpers involved in the setup process of the meter.

After power and signal connections have been completed and verified, apply power to the meter.

For
User Interface Quick Reference Guide
go to page 62

Front Panel Buttons and Status LED Indicators



Button Symbol	Description
	Menu
	Right arrow/Reset
	Up arrow/Max
	Enter/Ack

LED	Status
1	Alarm 1
2	Alarm 2
S	Set point indicator
R	Reset point indicator

- Press the **Menu** button to enter or exit the Programming Mode at any time.
- Press the **Right** arrow button to move to the next digit during digit programming.
- Press the **Up** arrow button to scroll through the menus, decimal point, or to increment the value of a digit.
- Press the **Enter/Ack** button to access a menu or to accept a setting.
- Press and hold the **Right** arrow and the **Menu** buttons, for three seconds, to access the advanced features of the meter (Tip: press and hold **Right** arrow first then press **Menu**).

Display Functions and Messages

The meter displays various functions and messages during setup/programming and operation. The following table shows the displayed functions and messages with their action or setting description.

Display	Parameter	Action/Setting
SEtU	Setup	Enter Setup menu
INPt	Input	Enter Input menu
rtd	RTD	Set meter for RTD input
R385	Alpha 385	Set $\alpha = 0.00385$ European curve 100 Ω RTD
R392	Alpha 392	Set $\alpha = 0.00392$ American curve 100 Ω RTD
tC	TC	Set meter for TC input
0 J	0 J	Type J
1 H	1 K	Type K
2 t	2 T	Type T
3 t.0	3 T.0	Type T, 0.1° resolution
4 E	4 E	Type E
F t	°F or °C	Set temperature scale
°F	°F	Set meter to Fahrenheit
°t	°C	Set meter to Celsius
rELy	Relay	Enter the Relay menu
rLy 1	Relay1	Relay 1 setup
Rct 1	Action1	Set relay 1 action (automatic, latching, etc.)
Ruto	Automatic	Set relay for automatic reset
R-man	Auto-manual	Set relay for automatic + manual reset any time
LtLH	Latching	Set relay for latching operation
L-L	Latching-cleared	Set relay for latching operation with manual reset only after alarm condition has cleared
RLtr	Alternate	Set relays for alternation control
oFF	Off	Disable relay and front panel status LEDs Disable relay's fail-safe operation

Display	Parameter	Action/Setting
SEt 1	Set1	Program set point 1
rSEt 1	Reset1	Program reset point 1
rLY2	Relay2	Setup relay 2
Rct2	Action2	Set relay 2 action (automatic, latching, etc.)
SEt2	Set2	Program set point 2
rSEt2	Reset2	Program reset point 2
FLSF	Fail-safe	Enter <i>Fail-safe</i> menu
FLS 1	Fail-safe 1	Set relay 1 fail-safe operation
on	On	Enable fail-safe operation
FLS2	Fail-safe2	Set relay 2 fail-safe operation
dLY	Delay	Enter <i>Time Delay</i> menu
dLY 1	Delay1	Enter relay 1 time delay setup
On 1	On1	Set relay 1 On time delay
OFF 1	Off1	Set relay 1 Off time delay
dLY2	Delay2	Enter relay 2 time delay setup
On2	On2	Set relay 2 On time delay
OFF2	Off2	Set relay 2 Off time delay
Rout	Analog output	Enter the <i>Analog output</i> menu
SEbr	Sensor break	Program TC or RTD sensor break value for analog out
out 1	Output 1	Program output 1 value (e.g. 4 mA)
out2	Output 2	Program output 2 value (e.g. 20 mA)
Prog	Program	Enter the <i>Program</i> menu
CRl	Calibrate	Enter the <i>Calibrate</i> menu
inP 1	Input 1	Calibrate input 1 signal
dS 1	Display 1	Program display 1 value
inP2	Input 2	Calibrate input 2 signal
dS2	Display 2	Program display 2 value
Err	Error	Error, calibration not successful, check signal

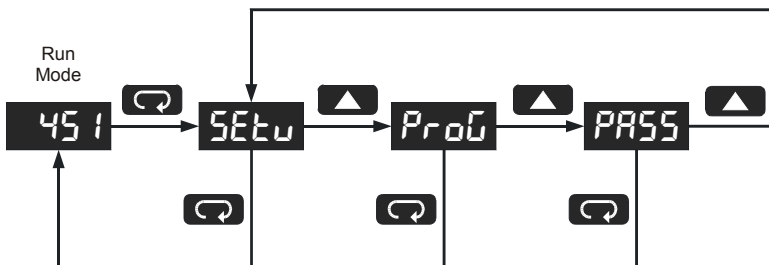
Javelin T • Model PD740 Temperature Meter Instruction Manual

Display	Parameter	Action/Setting
<i>PR55</i>	<i>Password</i>	Enter the <i>Password</i> menu
<i>unLc</i>	<i>Unlocked</i>	Program password to lock meter
<i>LoCd</i>	<i>Locked</i>	Enter password to unlock meter
<i>9999</i> <i>- 1999</i> <i>oPEn</i>	<i>Flashing display</i>	Overrange condition Underrange condition Open TC or RTD sensor

Main Menu

The main menu consists of the most commonly used functions: *Setup*, *Program*, and *Password*.

- Press **Menu** button to enter Programming Mode then press **Up** arrow button to scroll main menu.



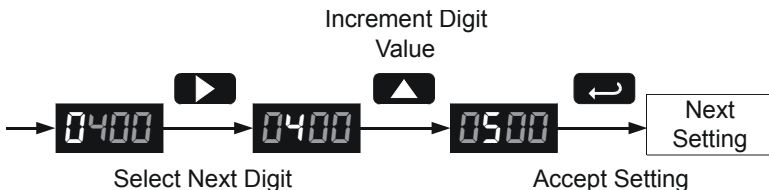
- Press **Menu**, at any time, to exit and return to Run Mode. Changes made to settings prior to pressing **Enter/Ack** are not saved.
- Changes to the settings are saved to memory only after pressing **Enter/Ack**.
- The display moves to the next menu every time a setting is accepted by pressing **Enter/Ack**.

Setting Numeric Values

The numeric values are set using the **Right** and **Up** arrow buttons. Press **Right** arrow to select next digit and **Up** arrow to increment digit value.

The digit being changed is displayed brighter than the rest.

Press the **Enter/Ack** button, at any time, to accept a setting or **Menu** button to exit without saving changes.

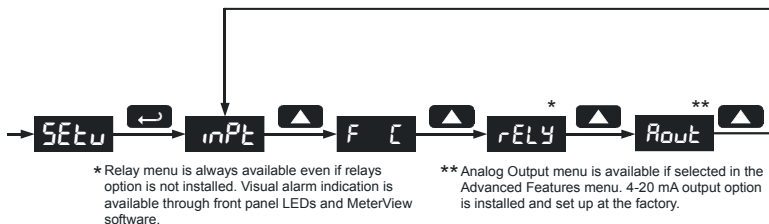


Setting Up the Meter (SEtU)

The *Setup* menu is used to select:

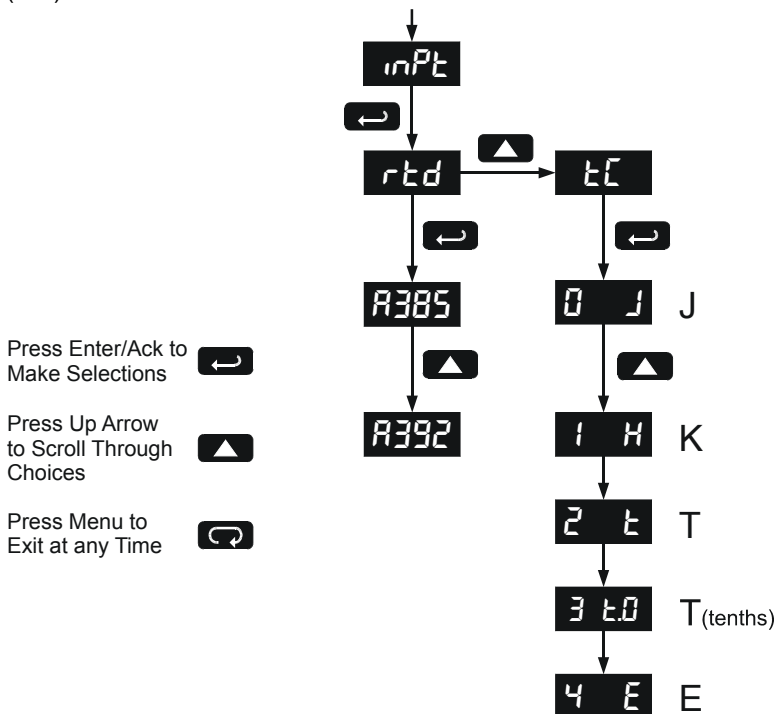
1. Input signal the meter will accept
2. Units (°F or °C)
3. Relay operation
4. 4-20 mA analog output setup

Press the **Enter/Ack** button to access any menu or press **Up** arrow button to scroll through choices. Press the **Menu** button to exit at any time.



Setting the Input Signal ($inPt$)

Enter the *Input* menu to select the type of thermocouple (tC) or RTD (rtd).



If RTD is selected, the display shows **A385** or **A392**. Select the coefficient to match the RTD sensor, either 0.00385 (European curve) or 0.00392 (American curve).

If TC is selected, scroll through the thermocouple types and select the type matching the TC sensor.

The input signal must be connected to the appropriate input terminals and the RTD/TC selector switch must be set accordingly, see Figure 4-Figure 7 on pages 15-17.

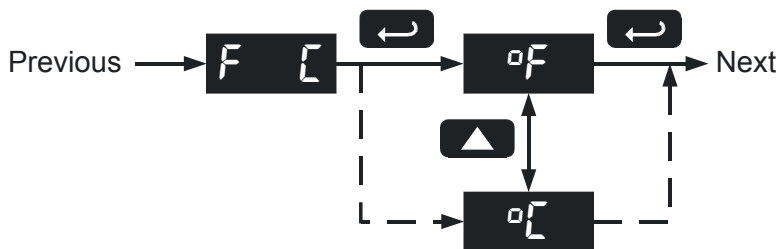
Allow at least 30 minutes warm-up time for the meter to reach specified accuracy.

Setting the Temperature Scale (F °C)

The meter can be set to display temperature in degrees Fahrenheit or Celsius.

Press **Up** arrow to change selection.

Press **Enter/Ack** to accept.

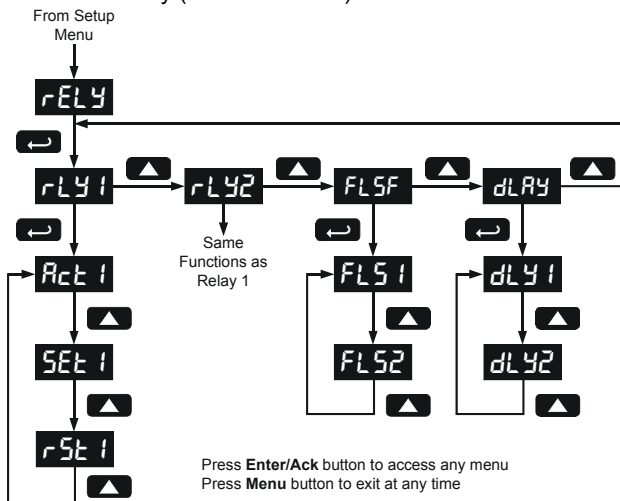


Setting the Relay Operation (rELY)

This menu allows you to set up the operation of the relays:

1. Relay action
 - a. Automatic reset only (non-latching)
 - b. Automatic plus manual reset at any time (non-latching)
 - c. Latching (manual reset only)
 - d. Latching with Clear (manual reset only after alarm condition has cleared)
 - e. Alternation control (automatic reset only)
 - f. Off (relay and status LED disabled)
2. Set point
3. Reset point
4. Fail-safe operation
 - a. On (enabled)
 - b. Off (disabled)
5. Time delay
 - a. On delay (0-199 seconds)
 - b. Off delay (0-199 seconds)

Refer to page 23 for a description of *Display Functions and Messages*



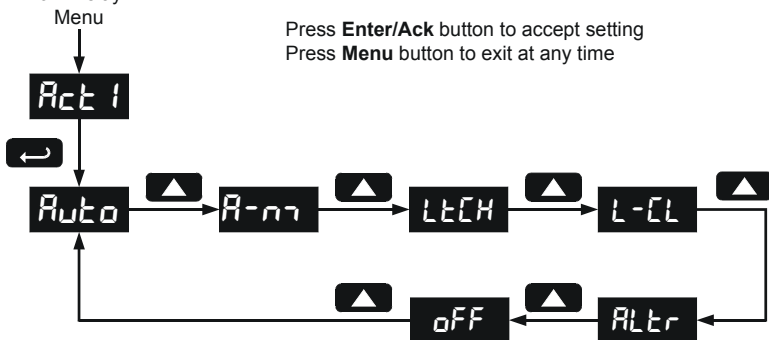
Setting the Relay Action

The relay *Action* menu allows the user to set up the operation of the relays. The relays may be set up for any of the following modes of operation:

1. Automatic reset (non-latching)
2. Automatic plus manual reset at any time (non-latching)
3. Latching (manual reset only, at any time)
4. Latching with Clear (manual reset only after alarm condition has cleared)
5. Alternation control (automatic reset only)
6. Off (relay and status LED disabled)

The following illustration shows relay 1 action setup; relay 2 is set up in a similar fashion.

From Relay 1

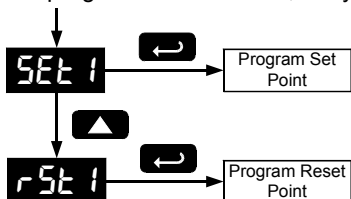


Programming Set and Reset Points

High alarm indication: program set point above reset point.

Low alarm indication: program set point below reset point.

The deadband is determined by the difference between set and reset points. Minimum deadband is one display count. If set and reset points are programmed the same, relay will reset one count below set point.

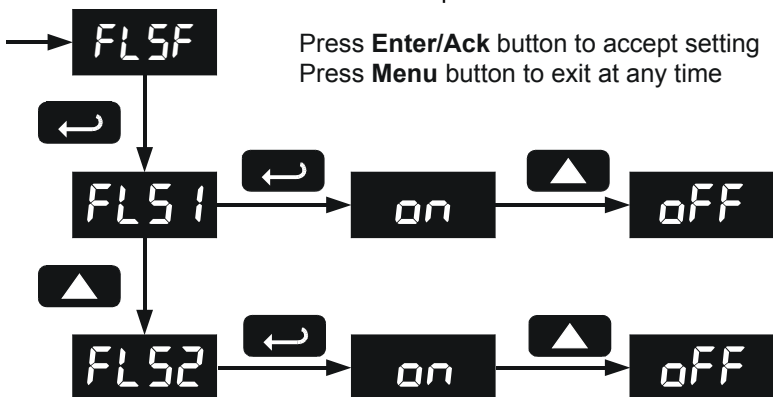


Quick Set Points

Press **Up** arrow and **Menu** at the same time to access set/reset points quickly.

Setting Fail-Safe Operation

The fail-safe operation is set independently for each relay. Select **on** to enable or select **off** to disable fail-safe operation.

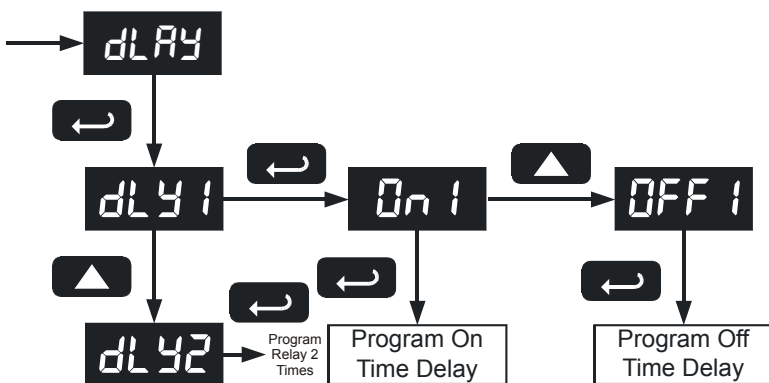


Programming Time Delay

The *On* and *Off* time delays may be programmed for each relay between 0 and 199 seconds. The relays will transfer only after the condition has been maintained for the corresponding time delay.

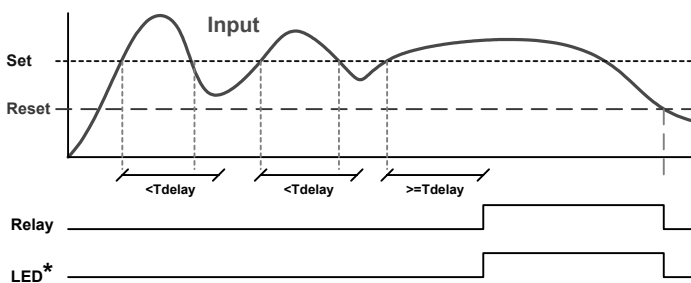
The *On* time delay is associated with the set point.

The *Off* time delay is associated with the reset point.

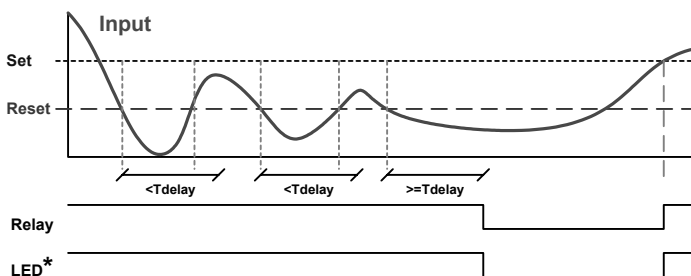


Time Delay Operation

The following graphs show the operation of the time delay function.



On Time Delay



Off Time Delay

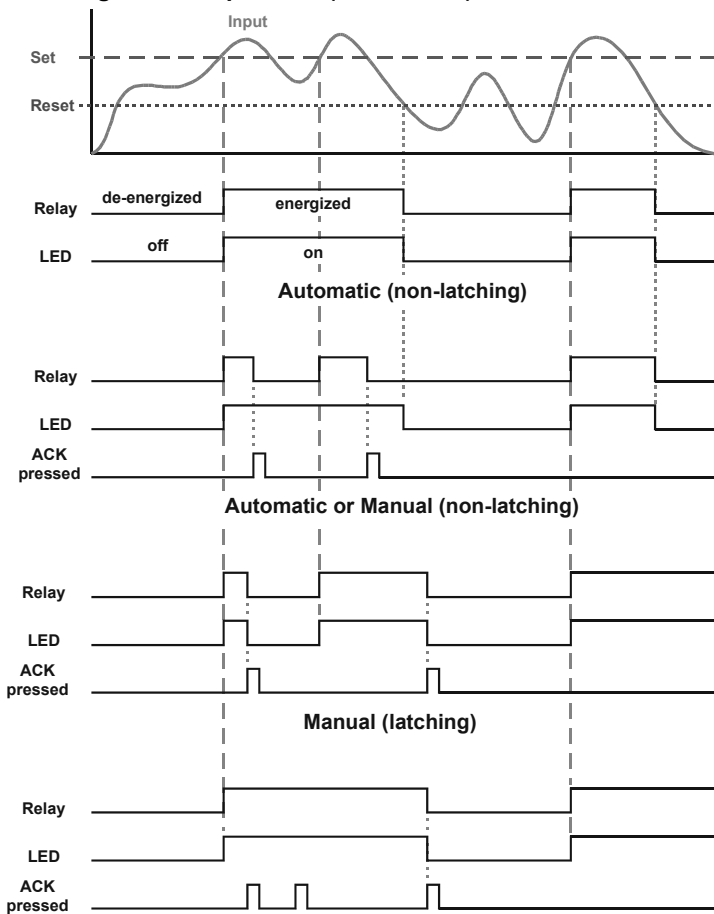
If the signal crosses the set point, the *On* time delay timer starts and the relay trips when the time delay has elapsed. If the signal drops below the set point (high alarm) before the time delay has elapsed, the *On* time delay timer resets and the relay does not change state. The same principle applies to the *Off* time delay.

*The LED is not affected by Time Delay when “Automatic or Manual” reset mode is selected. Rather the LED follows the set and reset points.

Relay and Alarm Operation

The following graphs illustrate the operation of the relays, status LEDs, and ACK button.

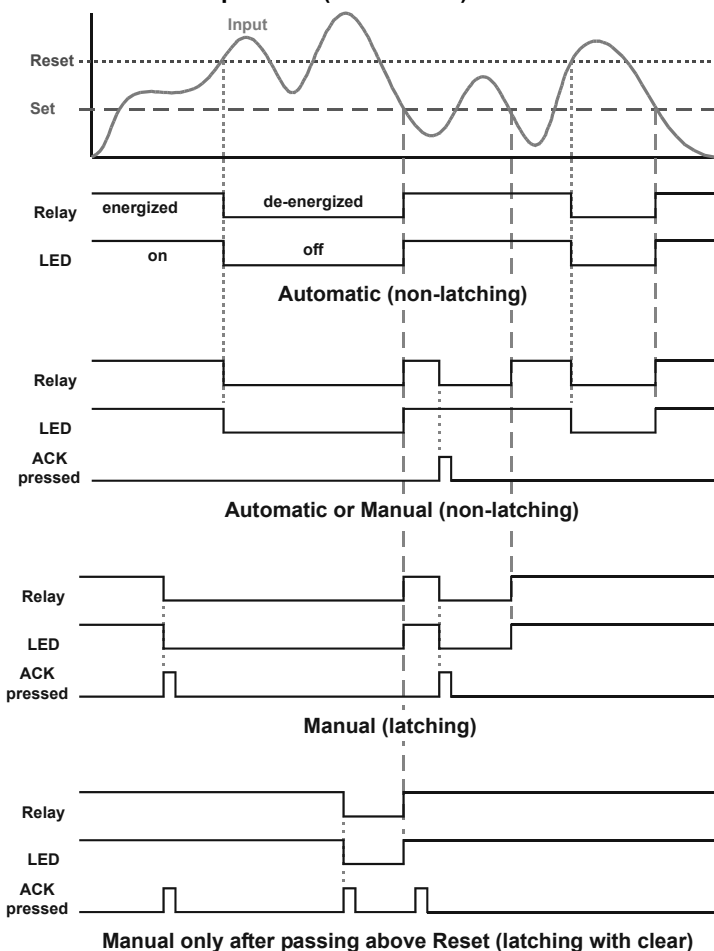
High Alarm Operation (Set > Reset)



Manual only after passing below Reset (latching with clear)

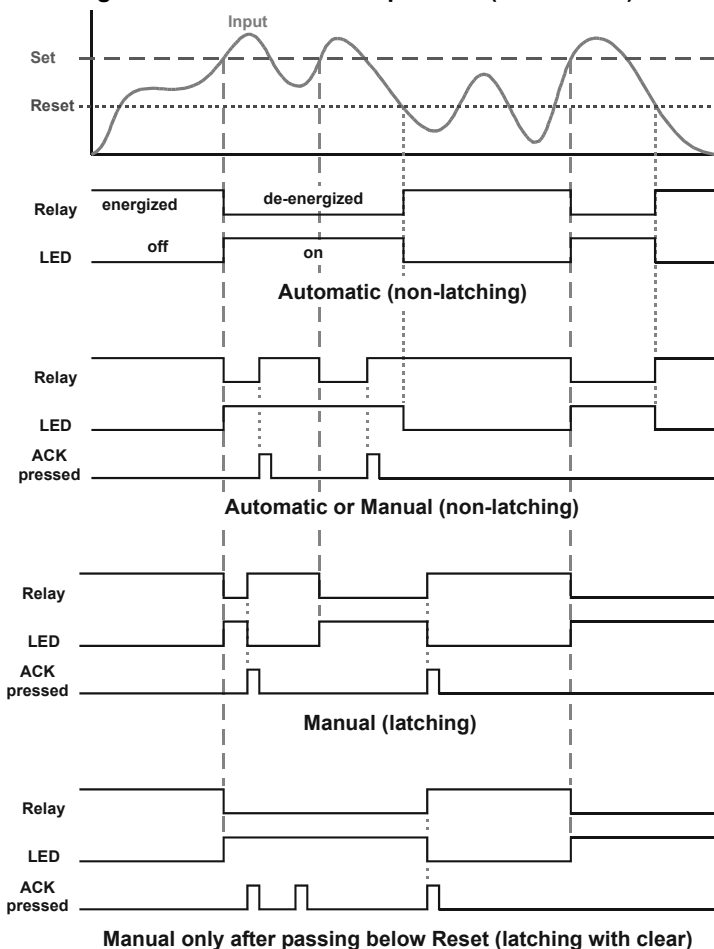
For Manual reset mode, ACK can be pressed anytime to turn "off" relay. For relay to turn back "on", signal must go below set point, and then go above it.

Low Alarm Operation (Set < Reset)



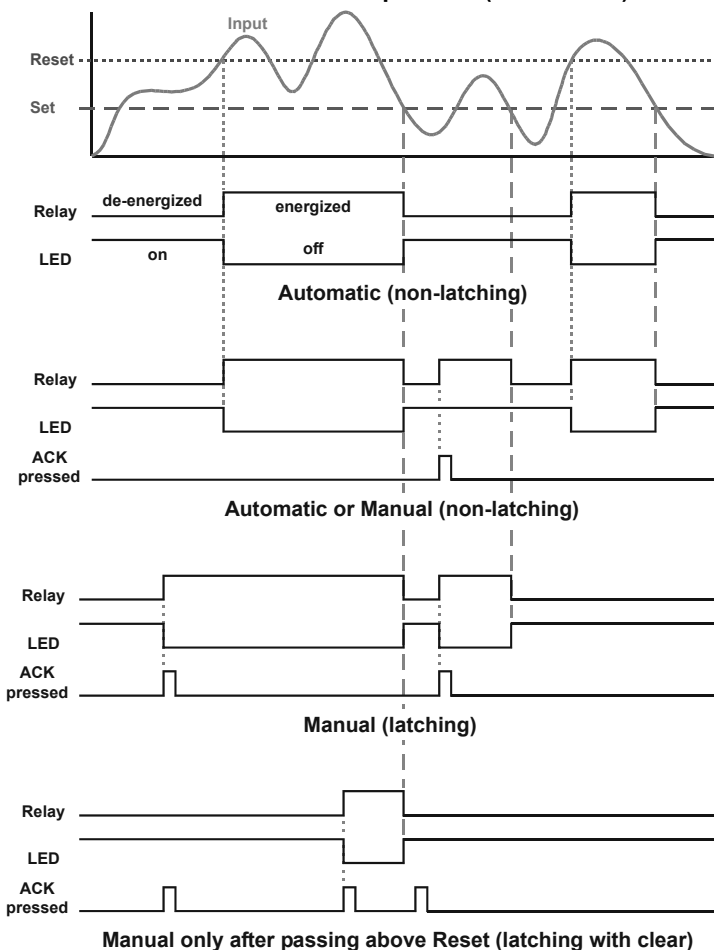
For Manual reset mode, ACK can be pressed anytime to turn "off" relay. For relay to turn back "on", signal must go above set point, and then go below it.

High Alarm with Fail-Safe Operation (Set > Reset)



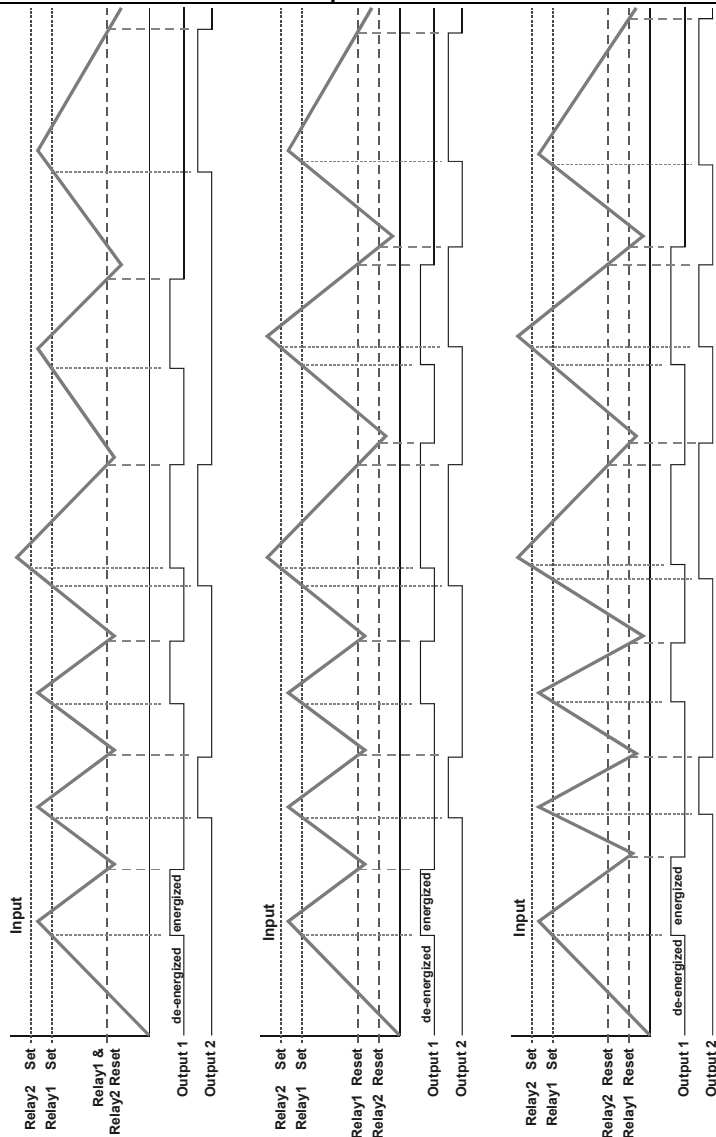
Fail-safe operation: relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.

Low Alarm with Fail-Safe Operation (Set < Reset)



Fail-safe operation: relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.

Alternation Control Operation



LEDs indicate the relay status

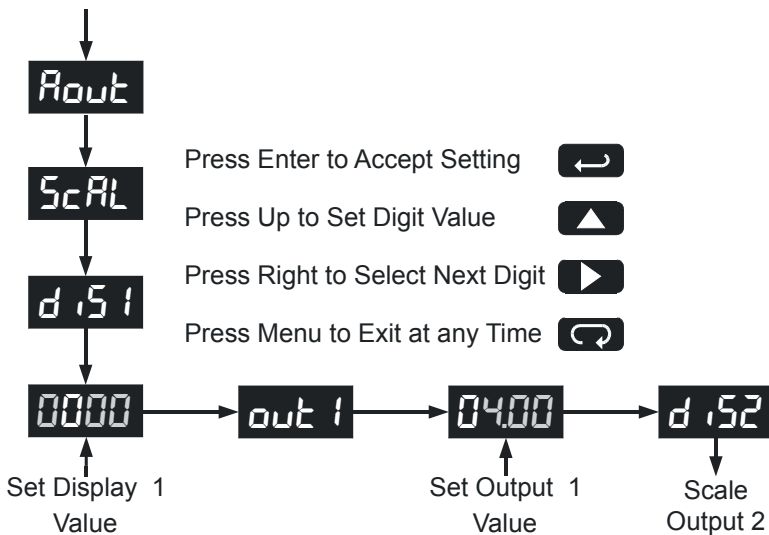
Scaling the 4-20 mA Analog Output (Rout)

The 4-20 mA analog output can be scaled to provide a 4-20 mA signal for any display range selected.

No equipment is needed to scale the analog output, simply program the display values to the corresponding mA output signal.

The *Analog Output* menu is used to program:

1. 4-20 mA output based on display values
2. Sensor break value in mA

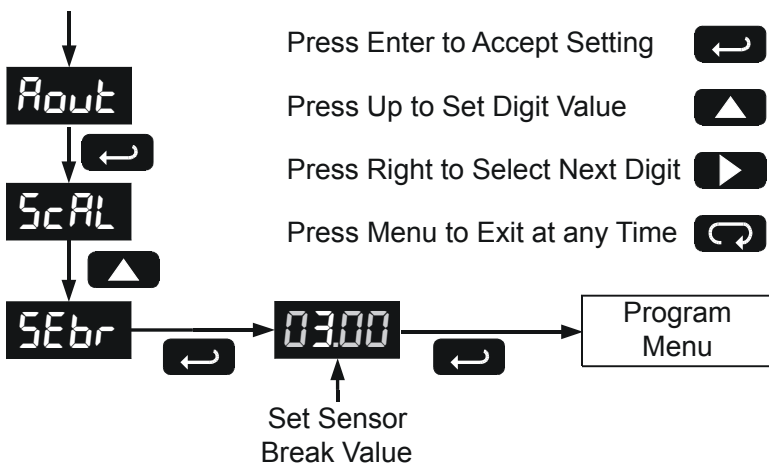


For instructions on how to program numeric values see *Setting Numeric Values*, page 27.

Program the Sensor Break Output Value (SEbr)

The sensor break value corresponds to the output signal generated when the meter detects a break in the thermocouple or RTD wiring. For example if there is an open thermocouple, the meter displays the message “ $\Delta PE n$ ” and the analog output goes to the programmed sensor break value (e.g. 3.00 mA).

The sensor break value can be programmed from 0.00 to 23.99 mA. The typical output signal range is 1.00 to 23.00 mA. For example, if the sensor break value is programmed to 0.00, the actual output will not be greater than 1.00 mA).



Analog Output when Display is Out of Range

The analog output reflects the display out of range conditions as follows:

Input Condition	Display	Analog Output
Underrange	Flashing - 1999	3.00 mA
Overrange	Flashing 9999	21.00 mA
Open TC or RTD	Flashing $\Delta PE n$	Sensor break value

Programming the Meter (Prog)

It is **very important** to read the following information, before proceeding to program the meter:

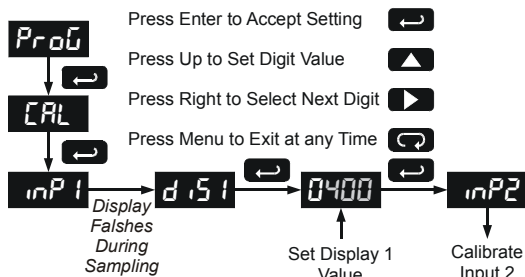
- There is **no need to recalibrate** the meter when first received from the factory.
- The meter is **factory calibrated** prior to shipment for all input types. The calibration equipment used at the factory is certified to NIST standards.
- Simply connect the thermocouple or RTD to the proper terminals, set the selector switch, and turn the power on. **No calibration needed!** (when the meter is first received from the factory).

Additional parameters, not needed for most applications, are programmed with the *Advanced features* menu, see *Advanced Features Menu*, page 46.

Recalibration (CAL)

The *Calibration (CAL)* menu is used to **recalibrate** the thermocouple and RTD inputs.

Allow at least 30 minutes warm-up time before performing recalibration procedure to ensure specified accuracy.



Error Message (*Err*)

An error message indicates that the calibration process was not successful.

After the error message is displayed, the meter reverts to input 1, allowing the appropriate input signals to be applied.

The error message might be caused by any of the following conditions:

1. Input signal is not connected to the proper terminals or it is connected backwards.
2. Wrong signal selection in *Setup* menu.
3. Minimum input span requirements not maintained.
4. Input 1 signal inadvertently applied to calibrate input 2.

Minimum Input Span

The minimum input span is the minimum difference between input 1 and input 2 signals required to complete the calibration of the meter.

Input range	Input 1 & input 2 span
TC	100°F (56°C)
RTD	50°F (28°C)

Recommended Calibration Points

To recalibrate the meter, it is recommended to use the Fahrenheit scale; this will give a greater degree of accuracy to the calibration. The scale can be changed to the Celsius scale after calibration is completed. The meter will display temperature accurately in either scale. The following table shows the recommended low and high calibration points for all types.

Type of input	Input 1 (Low)	Input 2 (High)	Check (Middle)
Type J T/C	32°F	1182°F	600°F
Type K T/C	32°F	1893°F	960°F
Type T T/C	32°F	693°F	360°F
Type T T/C	32.0°F	693.0°F	360.0°F
Type E T/C	32°F	1652°F	840°F
100 Ω RTD (0.00385)	32°F 100Ω	1148°F 320.12Ω	590°F 215.61Ω
100 Ω RTD (0.00392)	32°F 100Ω	1127°F 320.89Ω	580°F 215.87Ω

Recalibration Procedure

1. Connect signal to the meter using the appropriate wire (e.g. type J thermocouple wire to recalibrate type J input), see page 15.
2. Set up the meter to accept the selected input (e.g. type J T/C), see page 28.
3. Set up the meter to display temperature in degrees Fahrenheit, see page 29.
4. Apply signal corresponding to input 1 (32°F) and program display 1 to 32, see page 41.
5. Apply signal corresponding to input 2 (1182°F for type J) and program display 2 accordingly, see page 41.
6. After the meter accepts input 2, the display flashes the message $\llcorner J_r$ that indicates the meter is sensing the cold junction reference. This completes the recalibration procedure for the selected input.

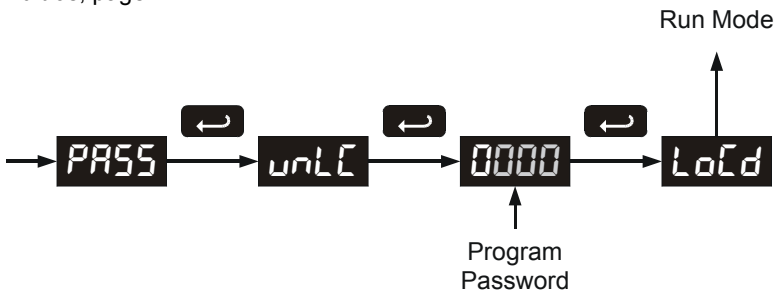
Setting Up the Password (PASS)

The *Password* menu is used to program a four-digit password to prevent unauthorized changes to the programmed parameter settings.

Locking the Meter

Enter the *Password* menu and program a four-digit password.

For instructions on how to program numeric values see *Setting Numeric Values*, page 27.

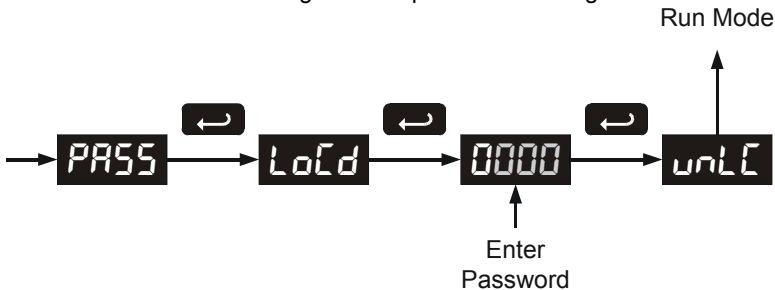


Record the password for future reference. If appropriate, it may be recorded in the space provided.

Model:	
Serial Number:	
Password:	_ _ _ _

Unlocking the Meter

If the meter is password protected, the correct password must be entered in order to make changes to the parameter settings.



Entering the correct four-digit number sets the password to 0000, disabling the protection.

Changes to the programmed parameter settings are allowed only with the password set to 0000.

If the password entered is incorrect, the meter displays $L\alpha\bar{L}d$ (Locked) for three seconds, then allows you to try again.

Forgot the Password?

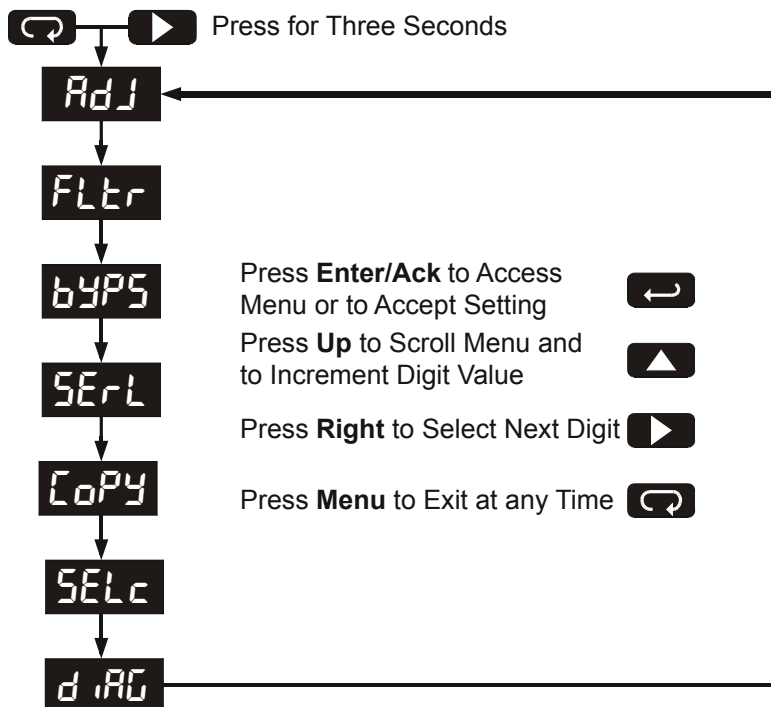
The password may be disabled by the following procedure:

1. Note display reading prior to pressing the Menu button. Ignore decimal point and sign.
2. Access the *Password* menu, add 2 to the noted reading and enter that number as the password (e.g. display reading = -1.23, password = 0125).

Advanced Features Menu

To simplify the setup process, functions not needed for most applications are located in the *Advanced* features menu.

Press and hold the **Right** arrow and the **Menu** buttons, for three seconds, to access the advanced features of the meter (Tip: press and hold **Right** arrow first then press **Menu**).



Advanced Features Menu & Display Messages

Display	Parameter	Action/Setting
<i>RdJ</i>	<i>Adjust</i>	Set offset adjustment
<i>FLtR</i>	<i>Filter</i>	Set noise filter value
<i>bYP5</i>	<i>Bypass</i>	Set filter bypass value
<i>SERL</i>	<i>Serial</i>	Set serial communication parameters
<i>Prot</i>	<i>Protocol</i>	Enter the Protocol menu
<i>PdC</i>	<i>PDC</i>	Select PDC protocol
<i>m b5</i>	<i>Modbus®</i>	Select Modbus® protocol
<i>Raddr</i>	<i>Address</i>	Set meter address
<i>bRud</i>	<i>Baud rate</i>	Select baud rate
<i>tRdE</i>	<i>Transmit delay</i>	Set transmit delay for serial communication
<i>Prty</i>	<i>Parity</i>	Select none, even, or odd (Modbus® only)
<i>tByt</i>	<i>Byte-to-byte</i>	Program byte-to-byte timeout (silent time – Modbus® only)
<i>CoPY</i>	<i>Copy</i>	Enter copy function
<i>SEnd</i>	<i>Send</i>	Send meter settings to another meter
<i>donE</i>	<i>Done</i>	Copy function completed
<i>SELc</i>	<i>Select</i>	Enter the Select menu (output, intensity)
<i>out</i>	<i>Output</i>	Set meter for either relay or analog output (factory set only – corresponding option installed)
<i>IntY</i>	<i>Intensity</i>	Select display intensity
<i>Rout</i>	<i>Analog output</i>	Set meter for analog output option
<i>rELY</i>	<i>Relay</i>	Set meter for relay option
<i>d iAG</i>	<i>Diagnostics</i>	Display parameter settings
<i>LEd</i>	<i>LED</i>	Test display
<i>CJC</i>	<i>CJC</i>	Display cold junction compensation voltage
<i>CFG</i>	<i>CFG</i>	Display meter configuration
<i>rELY</i>	<i>Relays</i>	Display relay settings

Display	Parameter	Action/Setting
<i>Gain</i>	<i>Gain/offset</i>	Display gain and offset
<i>Analog</i>	<i>Analog output</i>	Display analog output settings
<i>SERIAL</i>	<i>Serial</i>	Display serial communication settings
<i>Info</i>	<i>Information</i>	Display software version and serial number information

Offset Adjustment (*RdJ*)

This parameter allows the user to select an offset adjustment to the temperature being displayed. Offset adjustment values can be either positive or negative and can be any number within $\pm 19.9^\circ$. The offset adjustment value is programmed through the *Adjust* menu.

The offset adjustment feature can be useful to compensate for errors due to thermocouple junctions or excessive lead wire resistance in RTDs.

The offset adjustment value is automatically reset to zero whenever the type of temperature sensor is changed (i.e. Thermocouple type or RTD curve).

Celsius/Fahrenheit conversion of the offset adjustment value is automatic. If the adjustment value is greater than 11°C and the temperature scale is changed to Fahrenheit, the maximum applied adjustment will be 19.9°F .

Noise Filter (*FLtr*)

Most applications do not require changing this parameter. It is intended to help attain a steady display with an unsteady (noisy) input signal.

The field selectable noise filter averages any minor or quick changes in the input signal and displays the reading with greater stability.

Increasing the filter value will help stabilize the display, however this will reduce the display response to changes in the input signal.

The filter level may be set anywhere from 2 to 199.

Setting filter value to zero disables filter function, and bypass setting becomes irrelevant.

Noise Filter Bypass (*bYP5*)

The meter can be programmed to filter small input changes, but allow larger input changes to be displayed immediately, by setting the bypass value accordingly.

If the input signal goes beyond the bypass value, it will be displayed immediately with no averaging done on it.

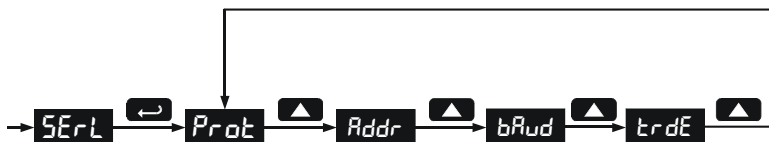
The noise filter bypass value may be set anywhere from 0.2 to 99.9. It corresponds to degrees Fahrenheit.

Increasing the bypass value may slow down the display response to changes in the input signal.

Serial Communications (5ErL)

The meter is equipped with serial communications capability as a standard feature using PDC Serial Communication Protocol. The Modbus[®] RTU Protocol is optional and may be purchased at any time.

To communicate with a computer or other data communications equipment which lacks an RS-485 interface, an RS-232 to RS-485 adapter such as the Precision Digital PDA7485 is required. Please refer to *Ordering Information* on page 3 for details.

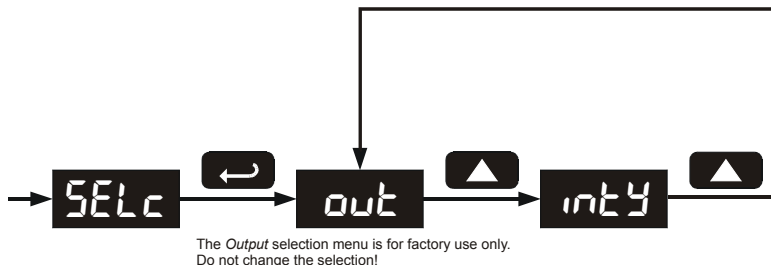


When using more than one meter in a multi-drop mode, each meter must be provided with its own unique address. The address may be programmed from 00 to 99 for PDC protocol and from 1 to 247 for Modbus[®] protocol. The transmit delay may be set between 0 and 199 ms.

Select Menu (SELC)

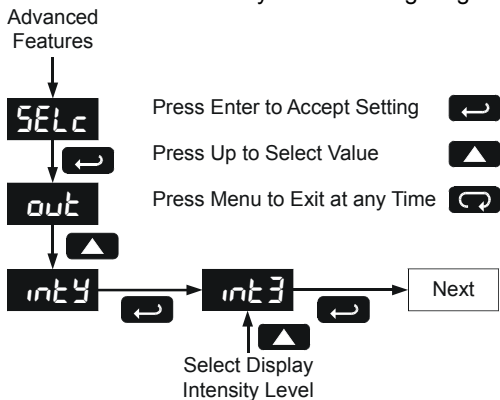
The *Select* menu is used to select the display intensity. Selection of analog output is a factory setting depending on the option installed.

- Output options are installed and set up at the factory.
- Changing the output selection will cause erroneous operation.



Display Intensity (inty)

The Display Intensity function provides a selection from eight brightness levels to accommodate a wide variety of ambient lighting conditions.



Meter Copy Function (COPY)

The *Copy* function is used to copy (or clone) all the settings from one meter to other meters requiring exactly the same setup and programming (set points, filter, bypass, etc.).

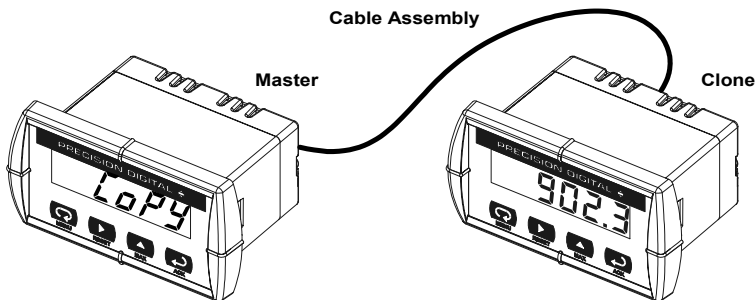


Figure 14. Meter Copy Connection

Copy Function Requirements

To copy settings from one meter to another, both meters must have:

1. *Same software version*
2. *Same baud rate setting*
3. *PDC protocol selected*

See Determining Software Version, page 57 for instructions.

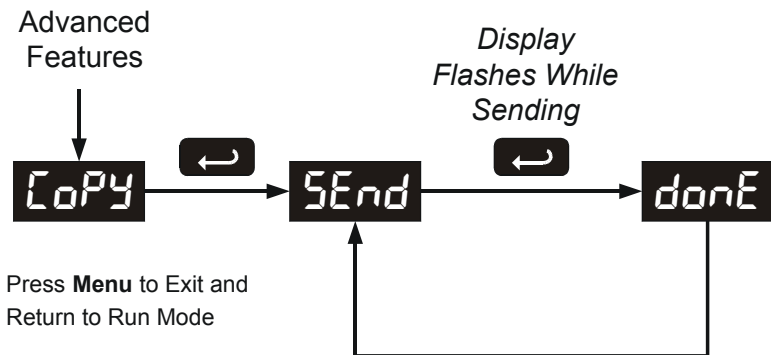
The copy function must not be engaged while more than two meters are connected together.

Meter Copying Instructions

1. Connect the RS-485 terminals of the two meters according to this table.

Master	Clone
D+	D+
D-	D-
G	G

2. Power up both meters. Leave the Clone meter in Run Mode.
3. Enter the *Advanced* features menu of the Master meter, see *Advanced Features Menu*, page 46.
4. Scroll to *Copy* function using **Up** arrow button then press **Enter/Ack**.
5. The meter displays the message *SEnd*. Press **Enter/Ack**, the display flashes while sending data. The message *donE* is displayed when copying is completed.







6. The Clone meter displays the memory block numbers in hexadecimal sequence then the message *donE* when copying is completed. The Clone meter then initializes and returns to Run Mode using the same settings as the Master.
7. If meter to be cloned does not respond to the data being sent, refer to **Copy Function Requirements** above.
8. If desired, move the connector to the next Clone meter and press **Enter/Ack** to repeat the process.

OPERATION

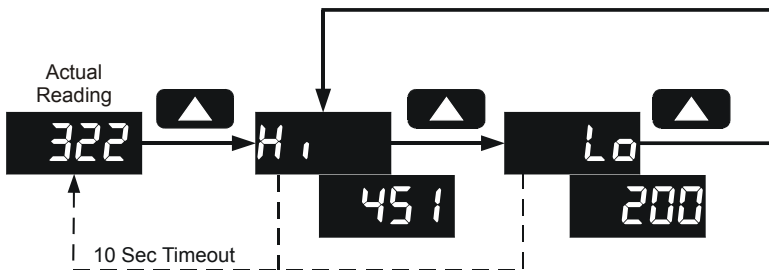
Temperatures are displayed according to the input type and temperature units (°F or °C) selected. Type T thermocouples can be displayed with either 1° or 0.1° resolution.

Front Panel Buttons Operation

Button Symbol	Description
	Press to enter or exit Programming Mode, view settings, or exit Max/Min display
	If displaying Max or Min reading, press to reset Max or Min reading
	Press to display Max reading If displaying Max reading, press to display Min reading
	Press to acknowledge relays If displaying Max or Min reading, press to override Max/Min display timeout

Maximum and Minimum Readings

The main function of the front panel buttons during operation is to display the maximum and minimum readings.



Press **Up** to Display and to Toggle Between Max & Min



Press **Enter** to Hold Max/Min



Press **Right** to Reset Max/Min



Press **Menu** to Exit Max/Min



1. Press **Up** arrow/**Max** button to display maximum reading since the last reset/power-up.
2. Press **Up** arrow/**Max** again to display the minimum reading since the last reset/power-up.
3. Press **Enter/Ack** to hold Max/Min display reading, the meter will continue to track new Max/Min readings.
4. If **Enter/Ack** is not pressed, the Max/Min display reading will time out after ten seconds and the meter will return to displaying the actual reading.
5. Press **Right** arrow/**Reset** button to reset Max/Min while reading is being displayed. Max/Min display readings are reset to actual reading.

MOUNTING DIMENSIONS

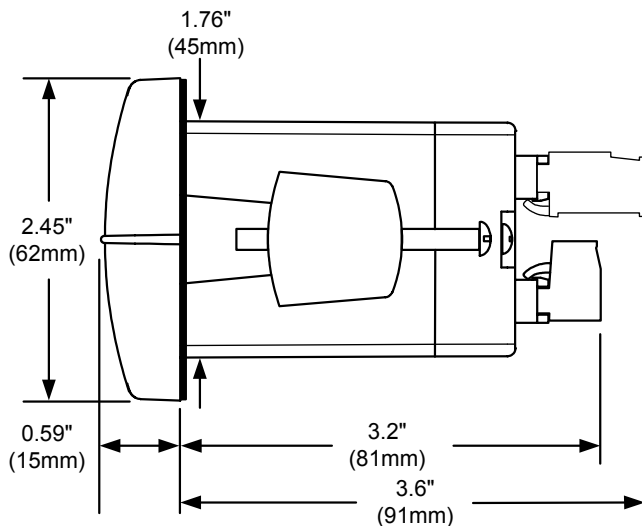


Figure 15. Meter Dimensions – Side View

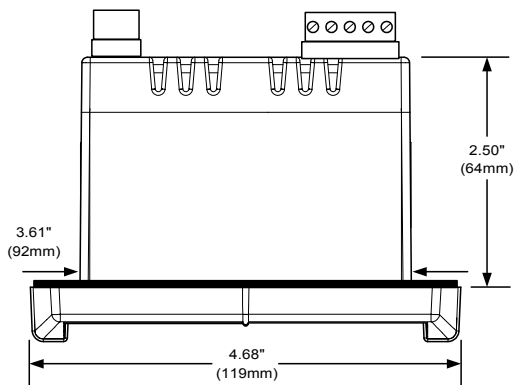


Figure 16. Case Dimensions - Top View

TROUBLESHOOTING

The rugged design and the user-friendly interface of the meter make it unusual for the installer or operator to need to refer to this section.

If the meter is not working as expected, refer to the *Diagnostics* menu and the recommendations below.

Diagnostics Menu (d iRG)

The *Diagnostics* menu is located in the *Advanced* features menu, to access *Diagnostics* menu see *Advanced Features Menu*, page 46.

It provides an easy way to view the programmed parameter settings for troubleshooting purposes. Press the **Enter/Ack** button to view the settings and the **Menu** button to exit at any time.

For a description of the diagnostics messages see *Advanced Features Menu & Display Messages*, page 47.

Determining Software Version

To determine the software version of a meter:

1. Go to the *Diagnostics* menu (d iRG) and press **Enter/Ack** button.
2. Press **Up** arrow/**Max** button and scroll to Information menu (InFd).
3. Press **Enter/Ack** to access the software number (5Ft), version (UEr), and serial number (5n) information. Write down the information as it is displayed. Continue pressing **Enter/Ack** until all the information is displayed.

Factory Defaults & User Settings

The following table shows the factory setting for most of the programmable parameters on the meter. Next to the factory setting, the user should record the setting for the particular application.

Model: PD740-_____ S/N: _____ Date: _____

Parameter	Display	Default Setting	User Setting
Input type	<i>mPt</i>	Type J TC	
Temperature	<i>F C</i>	°F	
Relay 1	<i>rLY1</i>		
Action 1	<i>Act1</i>	Automatic	
Set 1	<i>SEt1</i>	700°	
Reset 1	<i>rSEt1</i>	600°	
Relay 2	<i>rLY2</i>		
Action 2	<i>Act2</i>	Automatic	
Set 2	<i>SEt2</i>	1000°	
Reset 2	<i>rSEt2</i>	900°	
Fail-safe	<i>FLSF</i>		
Fail-safe 1	<i>FLS1</i>	Off	
Fail-safe 2	<i>FLS2</i>	Off	
Time delay	<i>dLAY</i>		
On delay 1	<i>On1</i>	0 sec	
Off delay 1	<i>OFF1</i>	0 sec	
On delay 2	<i>On2</i>	0 sec	
Off delay 2	<i>OFF2</i>	0 sec	
Output	<i>Rout ScAL</i>		
Display 1	<i>d1S1</i>	32°	
Output 1	<i>out1</i>	4.00 mA	
Display 2	<i>d1S2</i>	1000°	

Parameter	Display	Default Setting	User Setting
Output 2	out2	20.00 mA	
Password	PASS	0000 (unlocked)	
Advanced Features			
Adjust	Adj	0.0°	
Filter	FLtr	10	
Bypass	byps	0.2	
Serial settings	SErL		
Protocol	PdC	PDC protocol	
Address	Raddr	00	
Baud rate	bAud	2400	
Trans delay	trdE	10 ms	
Output option	out	Factory set only	
Display intensity	intY	Level 2	
Modbus®			
Address	Raddr	247	
Parity	Prty	Even	
Byte-to-byte timeout*	tbyt	0.01 sec	

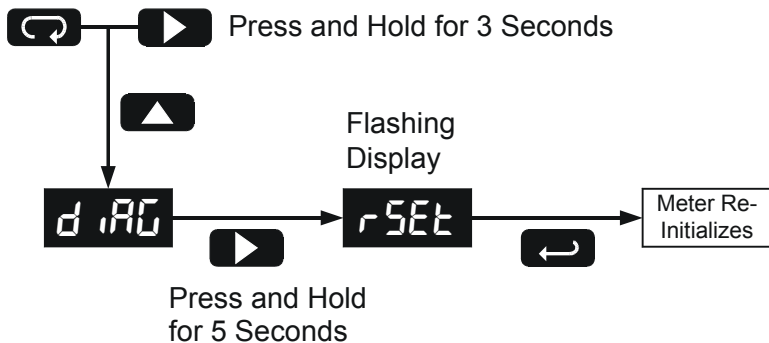
* The byte-to-byte timeout setting might be updated automatically depending on the baud rate selected and the previous timeout setting. The minimum timeout allowed is saved to memory if a lower value is entered (e.g. If user enters 0.00 with a baud rate of 300, 0.06 is saved).

Reset Meter to Factory Defaults

When the parameters have been changed in a way that is difficult to determine what's happening, it might be better to start the setup process from the factory defaults.

Instructions to load factory defaults:

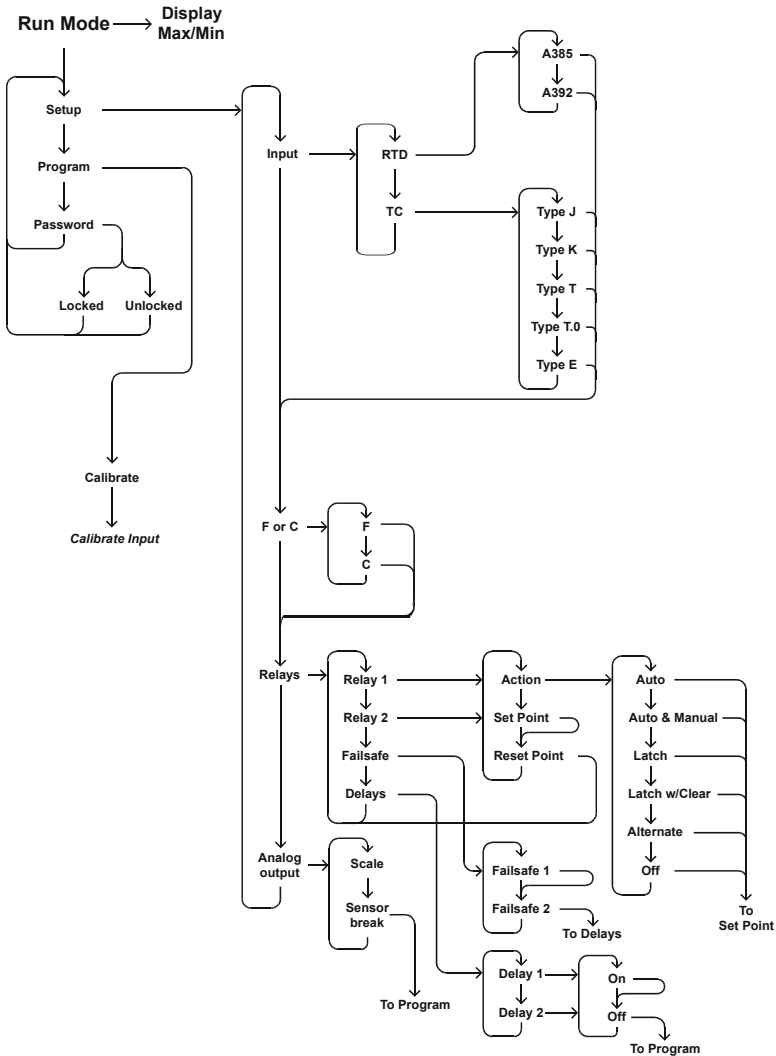
1. Enter the *Advanced* features menu. See *Advanced Features Menu*, page 46.
2. Press **Up** arrow to go to *Diagnostics* menu
3. Press and hold **Right** arrow/Reset for five seconds, press **Enter/Ack** when display flashes *rESEt*.
Note: If **Enter/Ack** is not pressed within three seconds, display returns to *Diagnostics* menu.
4. The meter goes through an initialization sequence (same as on power-up), and loads the factory default settings.



Troubleshooting Tips

Symptom	Check/Action
No display at all	Check power at power connector
Not able to change setup or programming, $L\alpha Ld$ is displayed	Meter is locked, enter correct four-digit password to unlock
Meter displays error message during calibration (Err)	Check: 1. Signal connections 2. Input selected in <i>Setup</i> menu 3. Minimum input span requirements
Meter displays <ul style="list-style-type: none"> • αPEn • 9999 • -1999 • Displays negative number, not responding to RTD. 	Check: 1. Input selected in <i>Setup</i> menu 2. TC/RTD Switch position 3. Corresponding signal at Signal connector
Display alternates between <ol style="list-style-type: none"> 1. H and a number 2. $L\alpha$ and a number 	Press Menu to exit Max/Min display readings.
Display response is too slow	Check filter and bypass values
Inaccurate temperature reading	Check: 1. Temperature units ($^{\circ}F$ or $^{\circ}C$) 2. TC type or RTD curve selected 3. Offset adjustment 4. TC wire used 5. Calibration
If the display locks up or the meter does not respond at all	Cycle the power to restart the microprocessor.
Relay operation is reversed	Check: 1. Fail-safe in <i>Setup</i> menu 2. Wiring of relay contacts
Relay and status LED do not respond to signal	Check: 1. Relay action in <i>Setup</i> menu 2. Set and reset points
Meter not communicating with other devices	Check: 1. Serial converter and wiring 2. Serial protocol selected 3. Meter address and baud rate
Meter flashes $Err2$ at power on.	Hardware failure. Contact Technical Support to arrange for repair.
Other symptoms not described above	Call Technical Support for assistance.

USER INTERFACE QUICK REFERENCE GUIDE



Pushbutton	Function
Menu	Go to Programming Mode or leave Programming, Advanced Features, and Max/Min Modes.
Right Arrow	Move to next digit.
Up Arrow	Move to next selection or increment digit.
Enter/Ack	Accept selection/value and move to next selection.

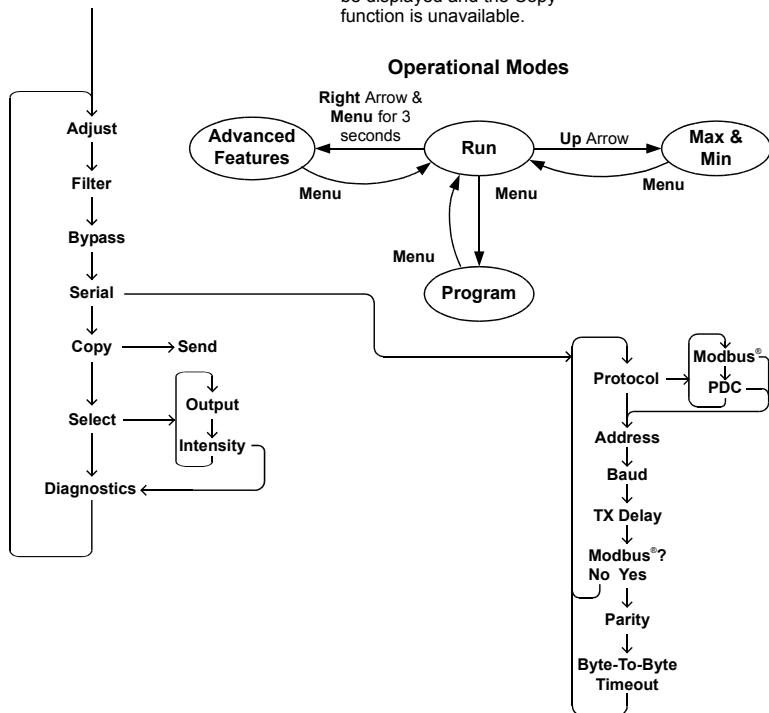
Right Arrow & Menu held for 3 seconds enters Advanced Features

Max/Min Mode

While in Run Mode, pressing **Up Arrow** will initiate Max/Min Mode. **Up Arrow** toggles between Max & Min displays, and **Right Arrow** resets the Max/Min to the current value. Press **Menu** or wait 10 seconds to return to Run Mode. Pressing **Enter/Ack** will disable the 10 second timeout and continuously display Max or Min.

Press & hold **Right** arrow and **Menu** for 3 seconds to access Advanced Features Menu

When the meter is locked programmable settings can only be displayed and the Copy function is unavailable.



How to Contact Precision Digital

- For Technical Support please
Call: (800) 610-5239 or (508) 655-7300
Fax: (508) 655-8990
Email: support@predig.com
- For Sales Support or to place an order please
Call: (800) 343-1001 or (508) 655-7300
Fax: (508) 655-8990
Email: sales@predig.com
- For online warranty registration or the latest version of this manual please visit
www.predig.com

